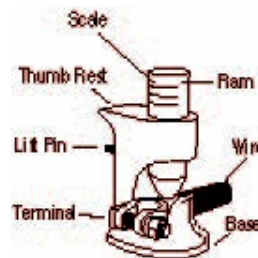# Hammer Crimp Tool
Instructions

This tool is engineered to crimp electrical terminals on stranded copper cable. Suitable for all wire sizes from 16 gauge to 4/0 gauge.

1. Position the Brute Terminal Crimper base down on a solid, level surface, such as a sturdy work bench.

2. Open the crimper. With your thumb on the thumb rest on the top of the tool, hook your index finger under the lift pin and pull upward. Note: The tool can be locked in the open position by moving the pin to the left or right while open.

3. Insert terminal or splice in nest as illustrated.
   A. Terminals - Center crimp barrel in nest.
   B. Splice Connectors - Center one half of crimp barrel in nest. After crimping, center the other half of the crimp barrel in nest.

4. Release ram from locked open position. This will secure the terminal in the tool.

5. Insert stripped wire into barrel of terminal or connector. Before inserting cable, be sure to install protective products such as terminal protectors and heat shrink tubing.

6. Strike ram firmly with a large hammer until cable is secure. Use scale on ram as a guide.

7. Lift ram and remove completed termination.

8. Tool is designed to prevent over crimping. Crimping can also be accomplished by closing tool in a vise.

9. For sustained operating life ram should be oiled occasionally with light machine oil.

A. Always wear safety glasses when using a hammer or working around a battery.

B.
when crimping.

C. Do not use the Terminal crimper on live electrical cable. Disconnect power before crimping.